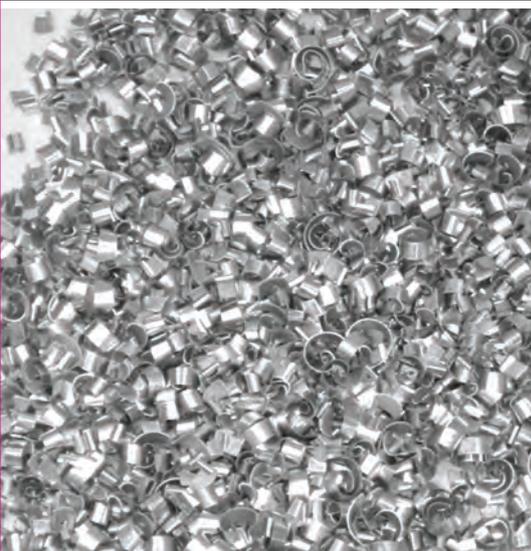




## PRODUCTION PROGRAM

Unit: mm	●	■	■	◆
Drawn	14 ÷ 76,2	20 ÷ 65	Thick. 12 ÷ 55	20 ÷ 63,5
Extruded	30 ÷ 254	30 ÷ 165	Thick. 30 ÷ 127	-



## PRESENTATION

Among aluminium alloys for high speed automatic lathes, 2030 and 2007 have the highest mechanical characteristics.

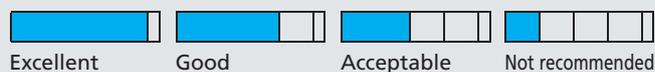
This alloy is the most often selected when it is required to have a good combination of machinability and high mechanical properties. It has low corrosion resistance.

**Main applications:** screws, bolts, nuts, threaded bars.

Samples of finished products made of Eural bars

Properties	T3/T4
Machinability	Excellent
Protective anodizing	Good
Decorative anodizing	Acceptable
Hard anodizing	Not recommended
Resistance to atmospheric corrosion	Good
Resistance to marine corrosion	Acceptable
MIG-TIG weldability	Good
At resistance weldability	Acceptable
Brazing weldability	Not recommended
Plastic formability when cold	Acceptable
Plastic formability when hot	Good

### Legend



Chemical composition	
Si	≤ 0,80
Fe	≤ 0,70
Cu	3,30 ÷ 4,50
Mn	0,20 ÷ 1,00
Mg	0,50 ÷ 1,30
Cr	≤ 0,10
Ni	
Zn	≤ 0,50
Ti	≤ 0,20
Pb	0,80 ÷ 1,00
Bi	≤ 0,20
Others	Each 0,10 Total 0,30
Al	Remainder

Physical properties	
Density	$\frac{\text{Kg}}{\text{dm}^3}$ 2,85
Modulus of elasticity	MPa 71.000
Coefficient of thermal expansion	$\frac{\times 10^{-6}}{^{\circ}\text{C}}$ 23,5
Thermal conductivity at 20°C	$\frac{\text{W}}{\text{mk}}$ 140
Typical electrical resistivity at 20°C	$\frac{\Omega \text{ mm}^2}{\text{m}}$ 0,057

Mechanical properties					
Temper	Diam. mm	Rm	Rp0,2	HBW	
		MPa	MPa	A%	Typical
Drawn	T3	≤ 30	370 240	7	115
	T3	30 < D ≤ 80	340 220	6	115
	T351	≤ 80	370 240	5	115
Extruded	T4, T4510, T4511	≤ 80	370 250	8	115
	T4, T4510, T4511	80 < D ≤ 200	340 220	8	115
	T4, T4510, T4511	200 < D ≤ 250	330 210	7	115